REGMA 1021

REVISIONS	DATE

SECTION THROUGH CENTRE OF MACHINE.

PBR 8 BAR STRAIGHTENING MACHINE.

PRZEKRÓJ W OSI URZĄDZENIA
PROSTOWNICA DO PRĘTÓW PBR.8

ASSOCIATED ARRANGEMENTS.

GUIDE BAR CARRIER - 2/24912
SECTION THRO WORK ROLLS - 2/23960
BOTTOM ROLL ANG. ADJ. - 2/24909
TOP ROLL ANG ADJ - 2/24910
PLAN VIEW ON M/C - 2/24911

GUARDING ARRGT ON BOTTOM ROLL
ANGULAR ADJUSTMENT MECHANISM -
ROLL DRIVE ARRANGEMENT - 2/24914
SECTION THRO ROLL DRIVE GEARBOX - 2/24913

ALL GEARBOXES & OTHER SELF CONTAINED SUB-ASSEMBLIES MUST BE DOWELLED UPON FINAL ASSY. ALL NUTS BOLTS & SET PINS MUST BE DRILLED & EITHER WIRED OR LOCKED WITH SPLIT PINS.

COMPOSITE SECTION THROUGH CENTRE OF MACHINE.

PRZEKRÓJ MIESZANY W OSI MASZYNY

MACHINING TOLERANCES		MACHINING UNLESS OTHERWISE STATED	
OPEN DIMNS	± 0·4mm	ROUGH M/C	12.5 MAX
DECIMAL DIMNS UNTOLERANCED	± 0·1mm	FINISH M/C	3.2 MAX
TOLERANCED DIMENSIONS	AS STATED	GRIND	0.8 MAX

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LYE, ENGLAND.

VELO FROM 2/23...

SCALE	1:5
DRAWN BY	MAY-80
CHECKED BY	
TRACED BY	

DRG. No. 2/24908

RYS. 2/24908